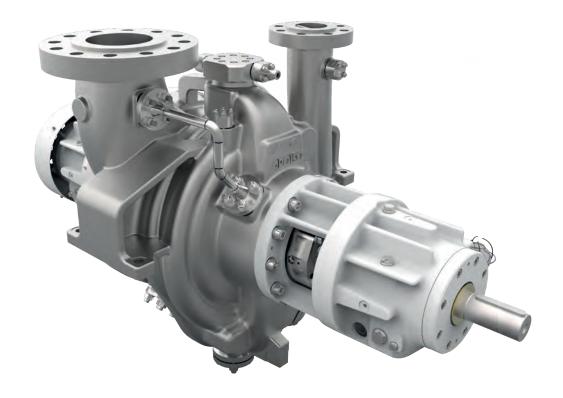
# KGR

## HEAVY-DUTY, RADIALLY SPLIT, TWO-STAGE PROCESS PUMP, BETWEEN BEARING VERSION

#### API 610 / TYPE BB2



Due to heavy-duty between bearings design, lowest NPSH values and highest energy efficiency the pumps of this range are suitable for a variety of applications:

- Refineries
- Offshore engineering

- Oil and Gas industry
- Power Plants

### Design

- Radially split, centerline-supported volute casing pump of double-volute design
- 1st impeller of single-flow design
- Between bearing pump type, BB2 according to API 610
- axial thrust compensation by means of back-to-back arrangement of impellers
- bearing design: antifriction bearings, mixed or sliding bearings
- Seal chamber according to API 610 / ISO 13709 / API 682

## Operating data

Nozzle size (mm) from 40 to 250
Capacity up to 1600 m³/h
Head up to 600 m
Design pressure up to 80 bar
Speed up to 3600 rpm
Temperature limits up to 400 °C



### **KGR Version**

# Volute casing

- discharge casing designed as volute
- double volute as standard
- 2x API nozzle loads

#### Wear and split rings

- replaceable wear and split rings
- clearances according to API 610
- different material options and coatings possible
- PEEK version with reduced clearances

#### Solid Bearing Housing

- 360° mounting for high rigidity
- antifriction bearings: standard / optional sliding bearings
- sump or fan cooling is possible
- high-grade metallic bearing isolators
- connections for various instruments available

#### Stable rotor design

- optimized rotor-dynamic characteristics
- controlled shaft bending
- good vibration characteristics

#### Venting, Drainage

■ via integral flanges

**Flanges** 

■ ASME or DIN EN /

Version Class 600

welding on casing not necessary

### Hydraulics

- Single suction impeller
- optimized suction chambers for low NPSH values
- a variety of hydraulic versions per casing for optimum adaptation to operating conditions

#### Mechanical seal

- seal chamber acc. to API 610 / API 682
- all the usual variations of sealings and API piping schemes are possible
- equipped with a cartridge mechanical seal as standard
- stuffing box versions are possible

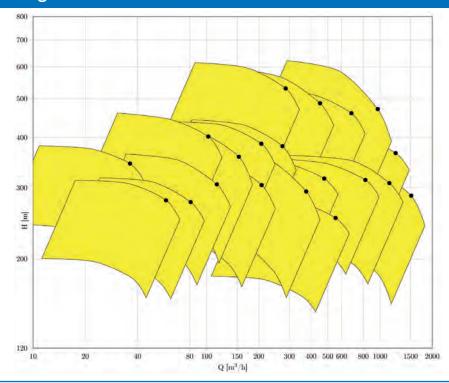
#### Casing seal

process-safe seal also under critical conditions

#### Jacket cooling

■ efficient jacket cooling is available as an option

## Performance range







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