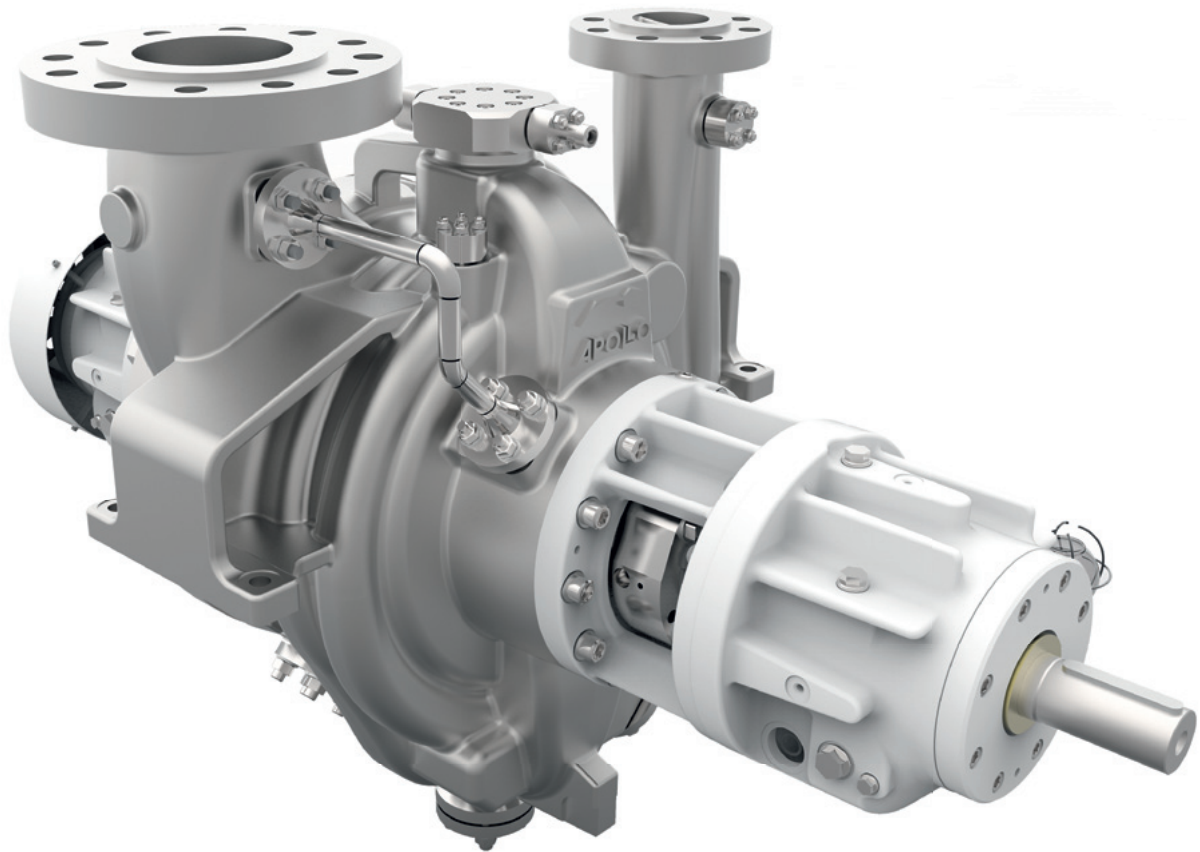


# HEAVY-DUTY, RADIALY SPLIT, TWO-STAGE PROCESS PUMP, BETWEEN BEARING VERSION

ACCORDING TO API 610 / TYPE BB2

KGR



Due to heavy-duty between bearings design, lowest NPSH values and highest energy efficiency the pumps of this range are suitable for a variety of applications:

- Oil and Gas industry
- Refineries
- Offshore engineering
- Power Plants

## Design

- Radial-split, centerline-supported volute casing pump of double-volute design
- 1<sup>st</sup> impeller of single-flow design
- Between bearing pump type, BB2 according to API 610
- axial thrust compensation by means of back-to-back arrangement of impellers
- bearing design: antifriction bearings, mixed – or sliding bearings
- Seal chamber according to API 610 / ISO 13709 / API 682

## Operating data

Nozzel size (mm)	from 40 to 250
Capacity	up to 1800 m <sup>3</sup> /h
Head	up to 600 m
Speed	up to 3600 rpm
Operating temperature	up to + 400 °C

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# KGR Version

## Volute casing

- discharge casing designed as volute
- double volute as standard
- 2x API nozzle loads

## Wear and split rings

- replaceable wear and split rings
- clearances according to API 610
- different material options and coatings possible
- PEEK version with reduced clearances

## Solid Bearing Housing

- 360° mounting for high rigidity
- antifriction bearings: standard / optional sliding bearings
- sump or fan cooling is possible
- high-grade metallic bearing isolators
- connections for various instruments available

## Stable rotor design

- optimized rotor-dynamic characteristics
- controlled shaft bending
- good vibration characteristics

## Flanges

- ASME or DIN EN / Version: Class 600

## Hydraulics

- Single suction impeller
- optimized suction chambers for low NPSH values
- a variety of hydraulic versions per casing for optimum adaptation to operating conditions

## Mechanical seal

- seal chamber acc. to API 610 / API 682
- all the usual variations of sealings and API piping schemes are possible
- equipped with a cartridge mechanical seal as standard
- stuffing box versions are possible

## Jacket cooling

- efficient jacket cooling is available as an option

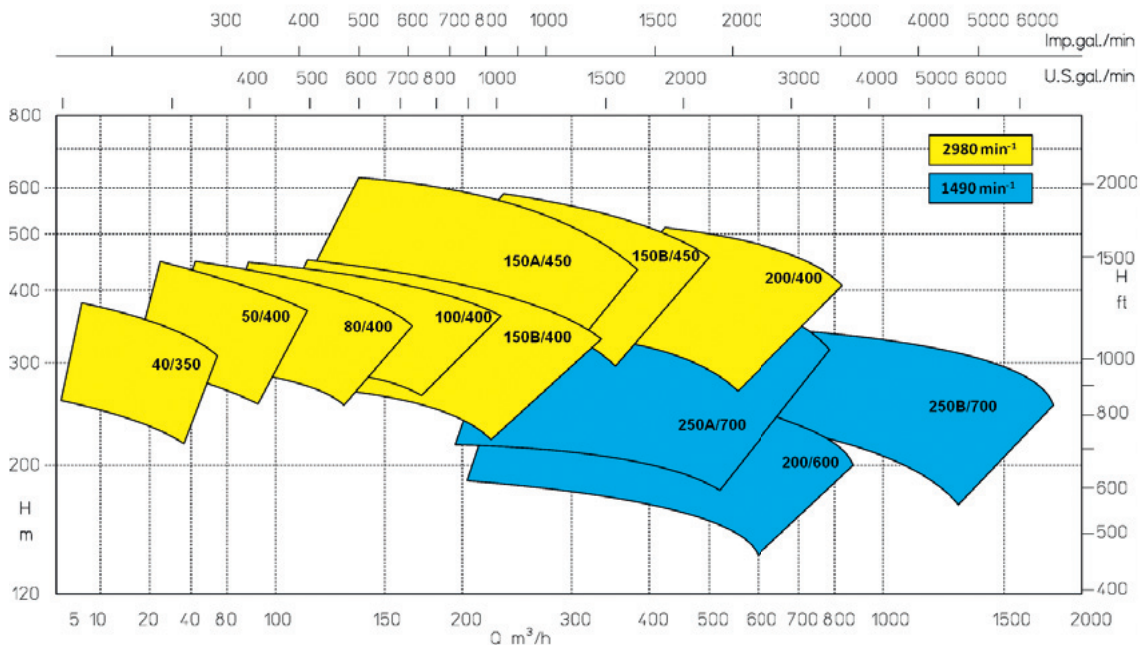
## Venting, Drainage

- via integral flanges
- welding on casing not necessary

## Casing seal

- process-safe seal also under critical conditions

# Performance range



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A member of



Apollo Gößnitz GmbH  
Walter-Rabold-Strasse 26  
04639 Goessnitz/Germany

Phone: +49 (0)3 44 93/ 77-0  
Fax: +49 (0)3 44 93/ 77-2 10  
E-mail: info@apollo-goessnitz.de  
www.apollo-goessnitz.de

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